WHAT IS CLAIMED IS: (Claims in Japanese Application)

1. A cationically curable epoxy resin composition comprising:

(a) an epoxy resin component;

(b) a cationic photo-initiator;

(c) a cationic thermal-initiator and

(d) a filler selected from the group consisting of oxides, hydroxides and carbonates containing a Group II element in the long periodic table.

2. A composition according to claim 1, wherein the composition comprises 0.1 to 10 parts by weight of cationic photo-initiator, 0.01 to 5 parts by weight of the cationic thermal-initiator and 1 to 100 parts by weight of the filler each based on the 100 parts by weight of the epoxy resin component.

3. A composition according to claim 1 or 2, wherein the epoxy resin component comprises an epoxy resin having aromatic ring.

4. A composition according to any one of claims 1 to 3, wherein the epoxy resin component comprises an epoxy resin selected from the group consisting of hydrogenated bisphenol type epoxy resins and dicyclopentadiene type epoxy resins.

5. A composition according to claim 4, wherein the epoxy resin selected from the group consisting of hydrogenated bis-phenol type epoxy resins and dicyclopentadiene type epoxy resin is present in amount of 10 % by weight or more based on the total amount of epoxy resin component.

6. A composition according to claim 1, wherein the cationic photo-

initiator is a salt represented by A^+B^- which produces cationic active species by irradiation of light; the cation A^+ selected from the group consisting of aromatic iodonium ions and aromatic sulfonium ions.

7. A composition according to claim 1, wherein the cationic thermal-initiator is a salt represented by A^+B^- which produces cationic active species by heat; the cation A^+ is selected from the group consisting of sulfonium ions in which at least one among three groups bonding to the S-atom is alkyl group and sulfonium ions in which two among three groups bonding to the S-atom form together an alkylene group to form a ring with S-atom.

8. A composition according to claim 6, wherein the anion B^- in the cationic photo-initiator is selected from the group consisting of SbF_6^-, PF_6^-, AsF_6^-, BF_4^- and $B(aryl)_4^-$.

9. A composition according to claim 7, wherein the anion B^- in the cationic thermal-initiator is selected from the group consisting of SbF_6^-, PF_6^-, AsF_6^-, BF_4^- and $B(aryl)_4^-$.

10. A composition according to claim 1, further comprising a polyol compound.

11. A composition according to claim 1, wherein the Group II element in the (C) filler is selected from the group consisting of magnesium, calcium and barium.

12. A composition according to claim 11, wherein the Group II element in the (C) filler is magnesium.

13. A composition according to claim 1, wherein the (C) filler is

selected from the group consisting of MgO, $Mg(OH)_2$, talc, cordierite, magnesium meta-silicate and magnesium ortho-silicate..